

## Data sheet DELTA® - TIXX

<b>Productname</b>	<b>DELTA® - TIXX</b>
<b>Contents</b>	310 ml / cartridges; 600 ml / tubular bag
<b>Delivery form</b>	12 cartridges / box; 76 boxes / pallet 20 tubular bag / 36 boxes / pallet
<b>Material</b>	High quality sealant and adhesive based polymer dispersion
<b>Properties</b>	Solvent-free, permanently tacky, elastic, strong adhesive, freezing resistant
<b>Field of application</b>	Adhesive and sealant for airtight sealing of vapour barriers, PE, PA films * and paper barriers and their airtight connection to absorbent surfaces such as plaster, concrete, wood, etc., applicable without counter batten / mechanical fixation according to DIN 4108-7  Note * Use list in DELTA®-KLEBPROGRAMM
<b>Yield</b>	c. 7 r.m. per cartridge c. 14 r.m. per tubular bag
<b>Storage</b>	At least 18 months in original box, light protected and dry.
<b>Storage climate</b>	+ 0°C to + 40°C
<b>Application climate</b>	From + 5°C ( with roll being stored at recommended temperature)
<b>Setting time</b>	Approximately 48 h depending on the climatic conditions
<b>Functional temperature range</b>	-40 °C to +80°C
<b>Processing instructions</b>	<ul style="list-style-type: none"> <li>• Apply an 8 mm bead of DELTA-TIXX on surface without gaps. Gaps are filled up with additional compound. Press vapor barrier on DELTA-TIXX compound strainless. Additional mechanical fixation is not necessary.</li> <li>• For non-absorbent substrates such as Metal or plastic to dry the adhesive bead 2-3 days before the film can be adhered. Dust should be avoided in this time</li> <li>• Consider general processing instructions DELTA®-KLEBPROGRAMM</li> </ul>
<b>General advices</b>	<ul style="list-style-type: none"> <li>• Surfaces have to be clean, dry, free of dust, grease and frost as well as sufficiently load-bearing.</li> <li>• Non- sufficiently load-bearing, e.g. sandy undergrounds may be primed with DELTA®-HF PRIMER</li> <li>• A surface tension of &gt;36 mN/m should be present.</li> </ul>
<b>Special advices</b>	<ul style="list-style-type: none"> <li>• The final performance and bonding establishes over time, depending on storage, underground and surrounding climate.</li> <li>• Do not use on low quality regenerated PE sheets and sheets including chlorinated paraffin, do not use in saunas or swimming pool rooms.</li> <li>• Leaking substances by additive migration from surfaces, such as Hexanal in OSB panels can affect the adhesion power.</li> </ul>
<b>Date</b>	11/2014
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